



SIDERMARCA

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Società assoggettata a direzione
e coordinamento da parte di Lucefin S.p.A.



A06 - Customer:		KROKAR D.O.O.		SPODNJI PLAVZ 28		4270 - JESENICE		SLOVENIA			
A02 - Type of inspection document				A03 - Document number		Z02 - Date of issue					
Values of the Certificate of Control 3.1 according to EN 10204:2004 Manufacturer				CRT2500001957		10/12/2025					
B02 - Grade - B03 - Execution - B01 - Section											
S355J2G3-S325G+N Forged Turned Round											
B02 - Standard of reference (edition in force at the date of the order)											
EN 10250-2/99											
B09 - Size [mm]		B03 - Tolerance		B04 - Delivery condition		B05 - Heat treatment					
360				+N		Normalizing					
A09 - Customer article designation			B08 - Quantity			B10 - Length [mm]					
			[kg] 26			30					
B07 - Lot		B07 - Heat		C70 - Stellmaking process							
L25002321		2410501944									
A07 - Your Order			A08 - Our Confirmation			A10 - Transport document NR.					
9-NAR-25-1135			MRA2522882			MRA2510127 of 10/12/2025					
HEAT ANALYSIS											
C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C91	
C %	Si %	Mn %	P %	S %	Cr %	Mo %	Ni %	Cu %	Al %	Cr+Mo+Ni %	
0,1700	0,030	1,380	0,0110	0,0200	0,120	0,0200	0,040	0,0200	0,0270	0,180	
Mechanical properties											
Tensile test according to standard EN-ISO 6892											
C12 - Rm [MPa]		C11 - Re-Rp 0,2 (*) [MPa]		C13 - A % 5d-L		C14 - Z% L					
540,0		285,0		18,00		48,0					
* According to the reference standard											
Resilienza KV2 (Trasv) secondo la norma EN-ISO 148 / Impact test KV2 (Trasv) according to standard EN-ISO 148 / Kerbzähigkeit KV2 (Trasv) nach Standard EN-ISO 148 / Resilience KV2 (Trasv) Selon la norme EN-ISO 148											
KV2 (T) [J]		KV2 (T) [J]									
23,5		21,0									
Resilienza KV2(Trasv) secondo la norma EN-ISO 148 / Impact test KV2((Trasv) according to standard EN-ISO 148 / Kerbzähigkeit KV2((Trasv) nach Standard EN-ISO 148 / Resilience KV2((Trasv) Selon la norme EN-ISO 148											
KV2 (T) [J]											
20,0											
Temperatura prova Resilienza secondo la norma EN-ISO 148 / Temperature Impact test according to standard EN-ISO 148 / Temperature Kerbzähigkeit nach Standard EN-ISO 148 / Température Test Resilience Selon la norme EN-ISO 148											
°C											
-20											
HARDNESS ACCORDING TO STANDARD EN-ISO 6506-1											
C30 - HB											
C42 - 157											
- Materiale controllato ad ultrasuoni cl.D SEP 1921											
Z01 - Remarks:											
The product supplied complies with the requirements of the order. This product complies with the Directive 2011/65/EU RoHS II This product complies with the Regulation (EC) n. 1907/2006 REACH Material free from radioactive contamination											

A05 - Responsible for quality control

Luca Perotto