



SIDERMARCA

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Società assoggettata a direzione
e coordinamento da parte di Lucefin S.p.A.



A06 - Customer:	KROKAR D.O.O.	SPODNJI PLAVZ 28	4270 - JESENICE	SLOVENIA
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A02 - Type of inspection document	A03 - Document number	Z02 - Date of issue
Values of the Certificate of Control 3.1 according to EN 10204:2004 Manufacturer	CRT2500001957	10/12/2025

B02 - Grade - B03 - Execution - B01 - Section
S355J2G3-S325G+N Forged Turned Round

B02 - Standard of reference (edition in force at the date of the order)	EN 10250-2/99
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B09 - Size [mm]	B03 - Tolerance	B04 - Delivery condition	B05 - Heat treatment
360		+N	Normalizing

A09 - Customer article designation	B08 - Quantity	B10 - Length [mm]
	[kg] 26	30

B07 - Lot	B07 - Heat	C70 - Stellmaking process
L25002321	2410501944	

A07 - Your Order	A08 - Our Confirmation	A10 - Transport document NR.
9-NAR-25-1135	MRA2522882	MRA2510127 of 10/12/2025

HEAT ANALYSIS											
C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C91	
C %	Si %	Mn %	P %	S %	Cr %	Mo %	Ni %	Cu %	Al %	Cr+Mo+Ni %	
0,1700	0,030	1,380	0,0110	0,0200	0,120	0,0200	0,040	0,0200	0,0270	0,180	

Mechanical properties

Tensile test according to standard EN-ISO 6892

C12 - Rm [MPa]	C11 - Re-Rp 0,2 (*) [MPa]	C13 - A % 5d-L	C14 - Z% L
540,0	285,0	18,00	48,0

* According to the reference standard

Resilienza KV2 (Trasv) secondo la norma EN-ISO 148 / Impact test KV2 (Trasv) according to standard EN-ISO 148 / Kerbähigkeit KV2 (Trasv) nach Standard EN-ISO 148 / Resilience KV2 (Trasv) Selon la norme EN-ISO 148

KV2 (T) [J]	KV2 (T) [J]
23,5	21,0

Resilienza KV2(Trasv) secondo la norma EN-ISO 148 / Impact test KV2((Trasv) according to standard EN-ISO 148 / Kerbähigkeit KV2((Trasv) nach Standard EN-ISO 148 / Resilience KV2((Trasv) Selon la norme EN-ISO 148

KV2 (T) [J]
20,0

Temperatura prova Resilienza secondo la norma EN-ISO 148 / Temperature Impact test according to standard EN-ISO 148 / Temperature Kerbähigkeit nach Standard EN-ISO 148 / Température Test Resilience Selon la norme EN-ISO 148

°C
-20

HARDNESS ACCORDING TO STANDARD EN-ISO 6506-1

C30 - HB
C42 - 157

- Materiale controllato ad ultrasuoni cl.D SEP 1921

Z01 - Remarks:

The product supplied complies with the requirements of the order.
This product complies with the Directive 2011/65/EU RoHS II
This product complies with the Regulation (EC) n. 1907/2006 REACH
Material free from radioactive contamination

A05 - Responsible for quality control
Luca Perotto